



The GF series sets new standards in orbital tube and pipe machining!



Also available with automatic or manual feed modules AVM/MVM



Multifunctional wrench.
1 tool = 6 functions:
Vice handle, fastening clamping jaws, saw blades/bevel cutters, and quick mounting plate; anti-theft protection as well as blade adjustment with the star handle



2 position clamping jaws to enable the machining of thin-walled tubes



Integrated line laser to determine the cut off point

Pipe Cutting and Beveling Machines GF

5



GF 4



GF 4 AVM



GF 4 MVM

GF Pipe Cutting and Beveling Machines

- Square, burr-free and cold machining process
- Deformation-free clamping system for tubes and pipes
- Optimum preparation for the automated welding process
- Sturdy design with powerful drive
- Unique and automated orbital cutting process
- Simultaneous or separate cutting and beveling
- Cost-effective, increasing productivity
- Even longer tool life

GF 4, GF 6 (AVM/MVM)

The new GF series sets new standards in orbital pipe machining.

Numerous innovative functions combined with an ergonomic design create significant advantages for you in the industrial prefabrication of pipeline systems. Cutting and beveling high-alloy steel (stainless steel), low- and unalloyed steel, plastics, casting materials and non-ferrous metals in just seconds, using the "Planetary Cutting" method.

- Anthracite-colored coated components for improved sliding properties and protection against corrosion
- Stainless steel clamping attachments for protection against contact corrosion included
- Reduced operator impact by optional feed module AVM or MVM for an automated or manual cutting process
- Locking mechanism prevents unauthorized usage and theft
- A new ergonomically-designed motor handle for a safe and comfortable operating position, which also enables easy cutting of elbows
- Integrated line laser to determine the cut off point
- 2 position clamping jaws to reduce chatter and enable smaller length of pipe to be machined
- 1 multifunctional tool for all adjustments on the machine
- Extended speed range (40 - 215 rpm), ideal for the cutting of high-performance materials (Hastelloy®, P91, etc.)
- Swivel cable with a quick-disconnect coupler for easy and quick replacement of power cables
- The new chip guard protects against flying chips and comes with a measuring port (for GF 4 only)

Feed versions:

GF AVM*

Pipe Cutting and Beveling Machine **with automatic feed module AVM**. This intelligent solution continuously controls the cutting speed depending on the torque and the parameter settings. The AVM improves the handling of the GF and RA machine and stops automatically after the cutting process. The restart inhibit does not allow an unintended start-up.

GF MVM*

Pipe Cutting and Beveling Machines **with manual feed module MVM**. This manually operated feed module facilitates the cutting and beveling of pipes. With the help of a hand wheel, the machine head rotates easily and with little effort around the pipe with a constant speed.

Machine comes with:

- 1 Pipe Cutting and Beveling Machine GF 4 or GF 6 (AVM/MVM)*
- 1 Transportation case
- 1 Saw blade (GF 4: Code 790 042 064, GF 6: Code 790 043 018)
- 1 Set of stainless steel clamping attachments
- 1 Mounting plate

- 1 Tool set
- 1 Tube of saw blade lubricant GF TOP (Code 790 060 228)
- 1 Bottle of special gear oil (Code 790 041 030)
- 1 Set of operating instructions and spare parts list

* The automatic/manual feed module AVM/MVM is already fitted to the pipe cutter upon delivery

All saws are fitted with the quick disconnect swivel cable.

Application range	GF 4 (AVM/MVM)	GF 6 (AVM/MVM)
Pipe OD	12 - 120 mm 0.472 - 4.724 inch	21.3 - 168.3 mm 0.839 - 6.626 inch
Wall thickness (depends on material)*	1 - 9 mm 0.039 - 0.354 inch	1.5 - 15 mm 0.059 - 0.591 inch
Pipe ID min. (saw blade Ø 63 mm/Ø 2.480 inch)	21 mm 0.827 inch	30 mm 1.181 inch
Pipe ID min. (saw blade Ø 68 mm/2.677 inch)	16 mm 0.630 inch	25 mm 0.984 inch
Pipe ID min. (saw blade Ø 80 mm/3.150 inch)	4 mm 0.157 inch	13 mm 0.512 inch
Pipe ID min. (saw blade Ø 100 mm/3.937 inch)	-	0 mm 0 inch
Technical data	Drive with single-phase AC motor	
Power	1.8 kW without AVM / 1.9 kW with AVM	
Built-in electronic variable cutting speed with restart inhibitor	40 - 215 rpm	
Protection class	Double-insulated according to class II, DIN EN 60745-1 Double-insulated according to class I, DIN EN 60204-1 (GF AVM)	
Noise level at the workplace approx.	79 dB (A)	79 dB (A)
Vibration level	< 2.5 m/s ² in accordance with DIN EN 28662, part 1	

* Increased wall thickness possible with manual feed or by adding an additional cut (depending on the saw blade diameter).

Article	Version	Code	Weight of machine kg	Dispatch weight kg
GF 4	230 V, 50/60 Hz EU	790 142 001	61.300	88.000
GF 4	120 V, 50/60 Hz EU/US	790 142 002	61.300	88.000
GF 4 AVM	230 V, 50/60 Hz EU	790 142 011	70.500	98.000
GF 4 AVM	120 V, 50/60 Hz EU/US	790 142 012	70.500	98.000
GF 4 MVM	230 V, 50/60 Hz EU	790 142 021	66.600	98.000
GF 4 MVM	120 V, 50/60 Hz EU/US	790 142 022	66.600	98.000
GF 6	230 V, 50/60 Hz EU	790 143 001	92.700	140.000
GF 6	120 V, 50/60 Hz EU/US	790 143 002	92.700	140.000
GF 6 AVM	230 V, 50/60 Hz EU	790 143 011	101.700	153.000
GF 6 AVM	120 V, 50/60 Hz EU/US	790 143 012	101.700	153.000
GF 6 MVM	230 V, 50/60 Hz EU	790 143 021	97.800	147.000
GF 6 MVM	120 V, 50/60 Hz EU/US	790 143 022	97.800	147.000



GF 6



GF 6 AVM



GF 6 MVM

Pipe Cutting and Beveling Technology